



**SPARE PARTS LIST**  
**HTC GL 40 D**



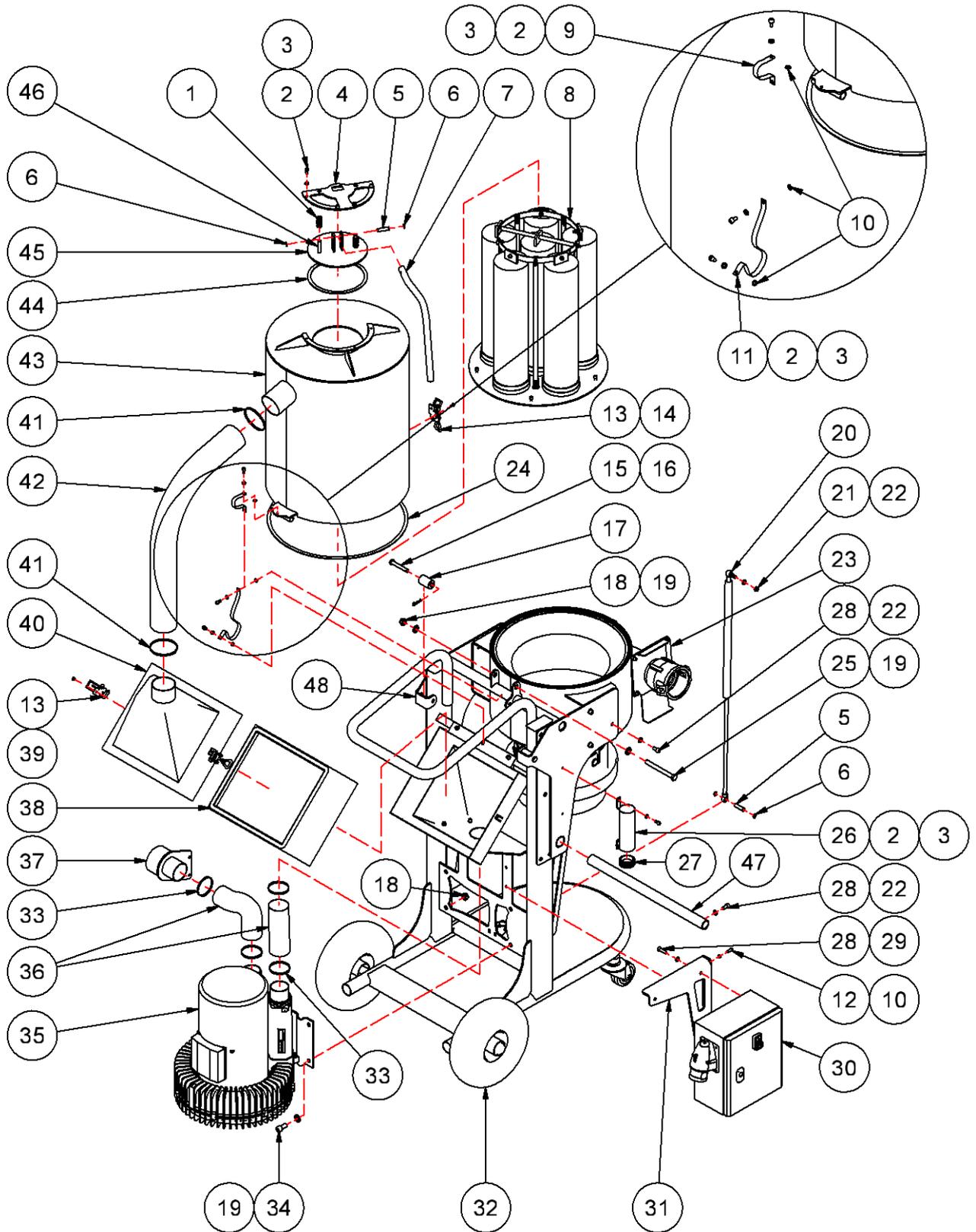


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### Greyline 40D Master Assembly



## Greyline 40D Master Assembly

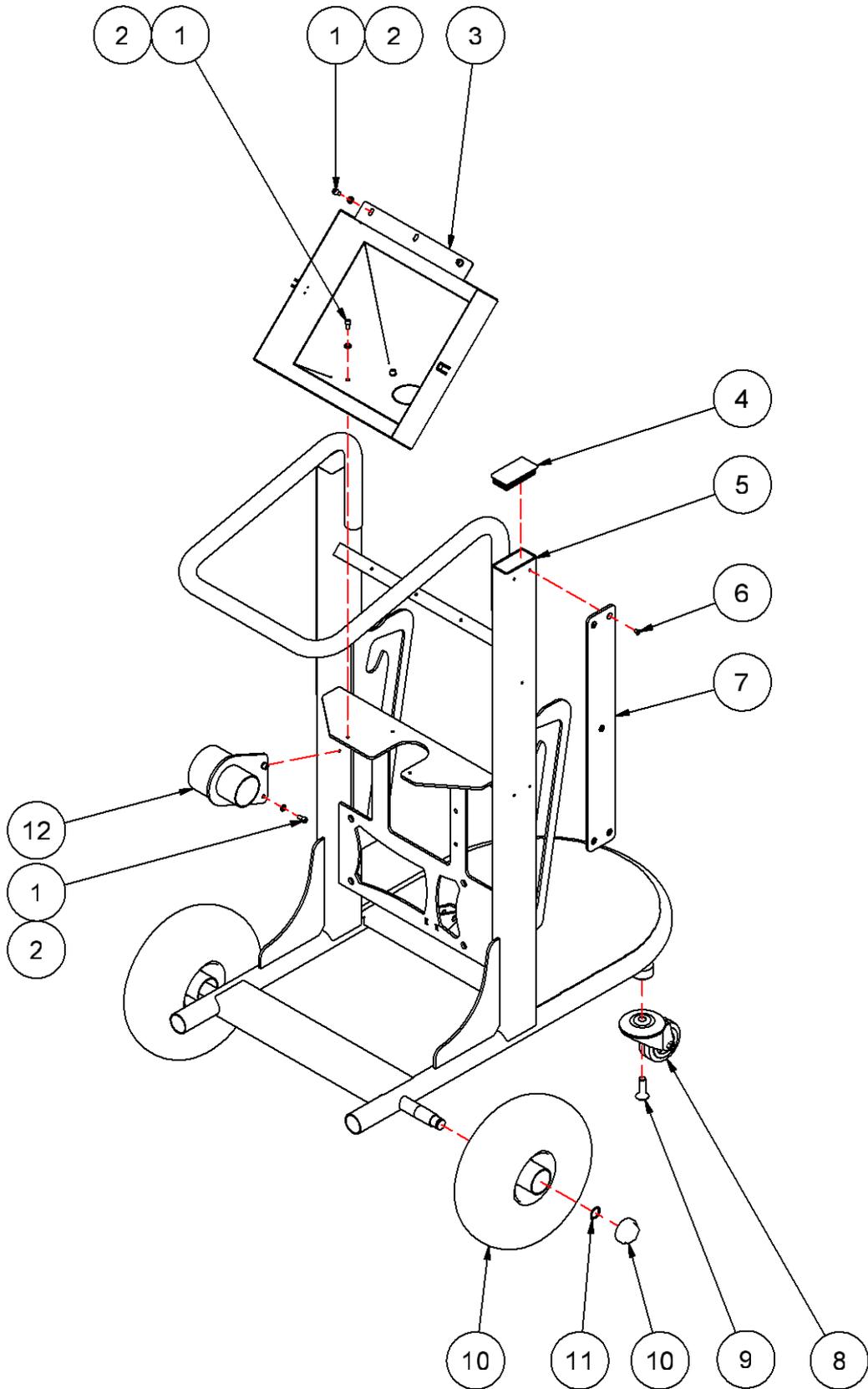
Item	Description	Part no	Qty
1	Spring	593456901	2
2	Screw M6x12	593497301	9
3	Washer M6	593496001	9
4	Valve support handle	594995201	1
5	Valve pin	593518601	2
6	Circlip SGA 10	593503101	4
7	Valve handle	593518501	1
8	Cassette for the bag house filters	593518801	1
9	Ground cable 100mm	595634901	1
10	Washer M6	593511001	6
11	Ground cable 250mm	595634801	1
12	Screw M6x16	593500701	3
13	Latch	593443901	3
14	Screw M5x12	593502101	3
15	Cylindrical bolt	595634001	2
16	Locking clip	593502501	2
17	Backing roller	595694201	2
18	Locknut M12	593495301	5
19	Washer M12	593499401	6
20	Gas spring	593457001	1
21	Locknut M8	593499801	1
22	Washer M8	593500401	9
23	Complete vac lower section	-	-
24	Rubber list 15x8	593444201	1.5m
25	Screw M12x120	595672201	1
26	Zip ties holder	595701301	1
27	Plastic plug	595614801	1
28	Screw M8x16	593500601	12
29	Washer M8	593511101	3
30	Power unit 4kW GL VAC, 3x230V	595724301	1
30	Power unit 4kW GL VAC, 3x400V	595724201	1
30	Power unit 4kW GL VAC, 3x460V	593632801	1
31	Bracket electric box	595694301	1
32	Complete vac chassi	-	-
33	Hose clamp 2,5"	595615201	4
34	Screw M12x25	593503601	4
35	Side channel fan 4kW 3x400/460V	593453801	1
35	Side channel fan 4kW 3x230V	595634101	1
36	Hose 2,5"	593479102	1.2m
37	Holder camlock	-	-

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**Greyline 40D Master Assembly**

Item	Description	Part no	Qty
38	Absolute filter	593444001	1
39	Screw M5x8	593497201	6
40	Upper hood abs. filter holder	595693801	1
41	Hose clamp 3"	593445001	2
42	Hose 3"	593478705	20m
43	Vac middle section assy	593630601	1
44	Rubber list 9x3	593444101	0.6m
45	Valve upper plate assy	594995101	1
46	Valve swivel pin	593518401	2
47	Guide bar	595695601	1
48	Guide	595693701	1

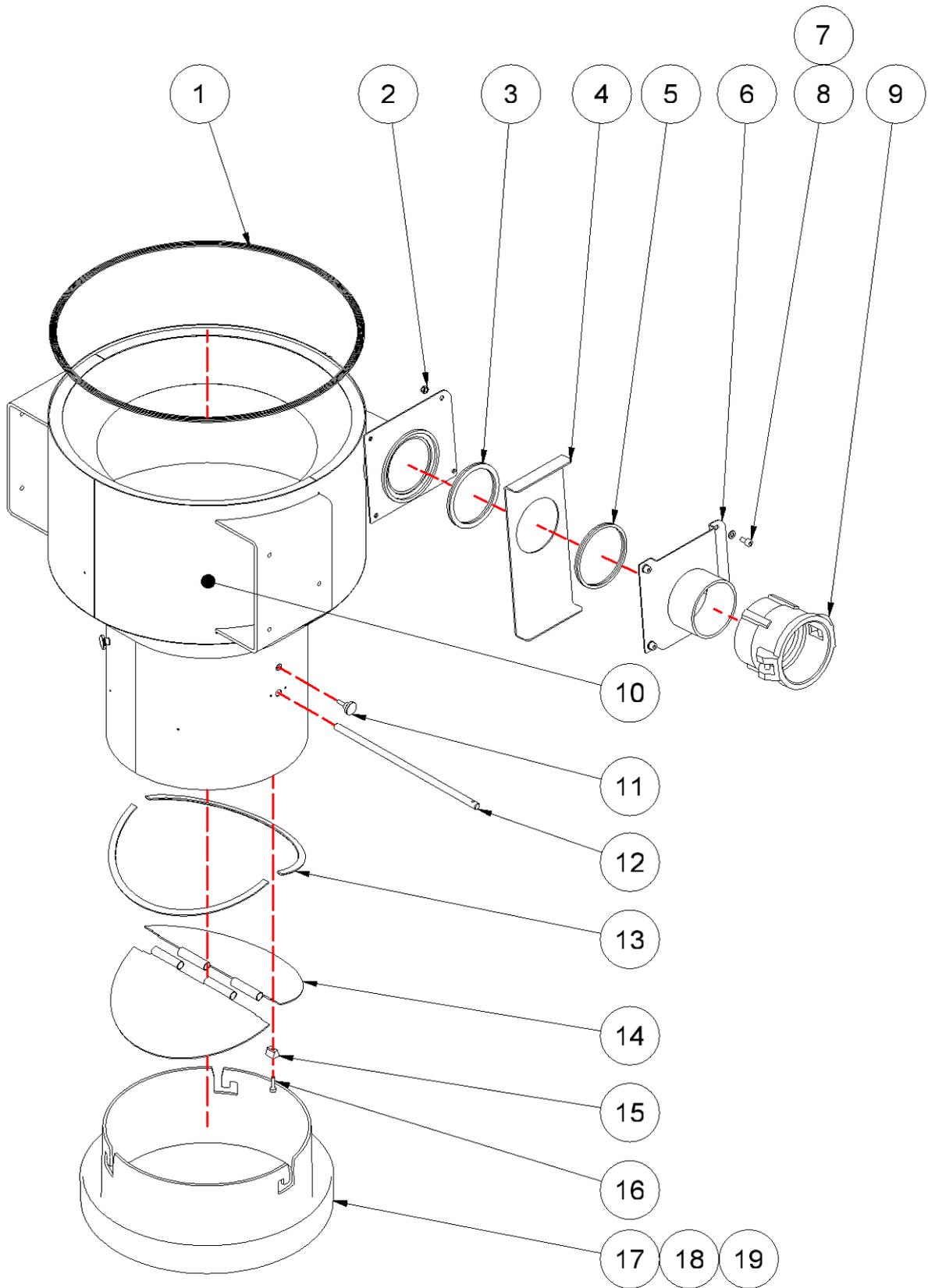
### Greyline 40D Chassis



**Greyline 40D Chassis**

<b>Item</b>	<b>Description</b>	<b>Part no</b>	<b>Qty</b>
1	Screw M6x12	593497301	7
2	Washer M6	593496001	7
3	Lower hood absolut filter holder	595693901	1
4	Cap 40x80	593401001	2
5	Chassi Greyline vac	595693601	1
6	Screw M5x8	593497201	10
7	Wear protection	595694101	2
8	Swivel castor	595633901	2
9	Screw M12x40	595675101	2
10	Wheel	593397301	2
11	Circlip SGA 20	593496301	2
12	Holder camlock	-	-

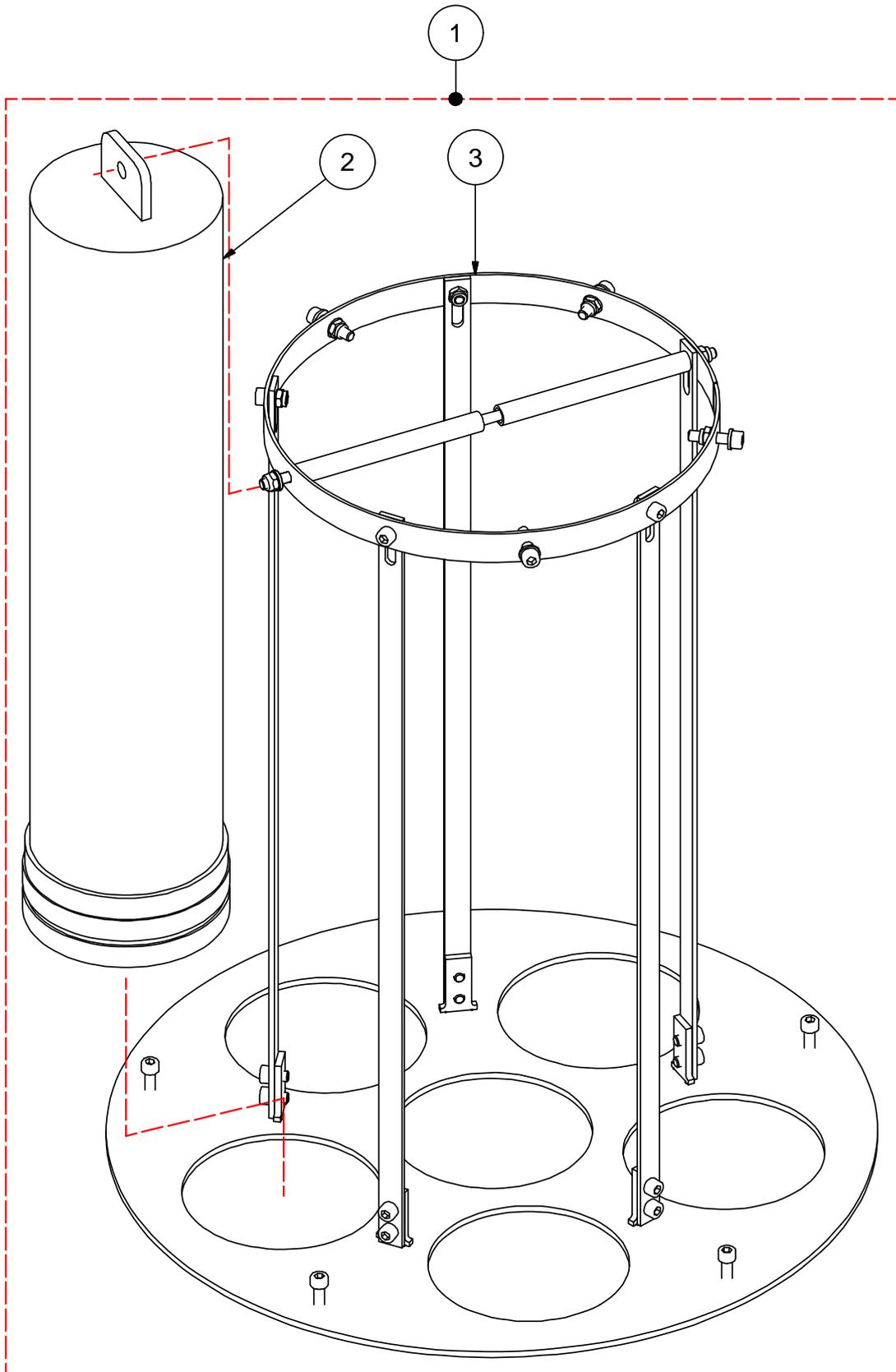
### Greyline 40D Lower Canister Assembly



## Greyline 40D Lower Canister Assembly

Item	Description	Item Number	Qty
1	Rubber list 15x8	593444201	1,5 M
2	Locknut M6	593500001	4
3	Plastic sealing	593452301	1
4	Movable plate	593443801	1
5	Plastic sealing	593445801	1
6	Valve plate	593521001	1
7	Washer M6	593496001	4
8	Screw M6x12	593497301	4
9	Camlock female inside 3"	593457701	1
10	Vac lower section	595693501	1
11	Bayonet	593627901	3
12	Axle for dust hatch	593518701	1
13	Rubber list 9x3	593444101	2x 0,5 M
14	Dust hatch	595694401	2
15	Wedge dust hatch	593631501	1
16	Screw M5x20	593503801	1
17	Longopac holder	593524001	1
18	Longopac	593446401	1
19	Strap band	593440801	1

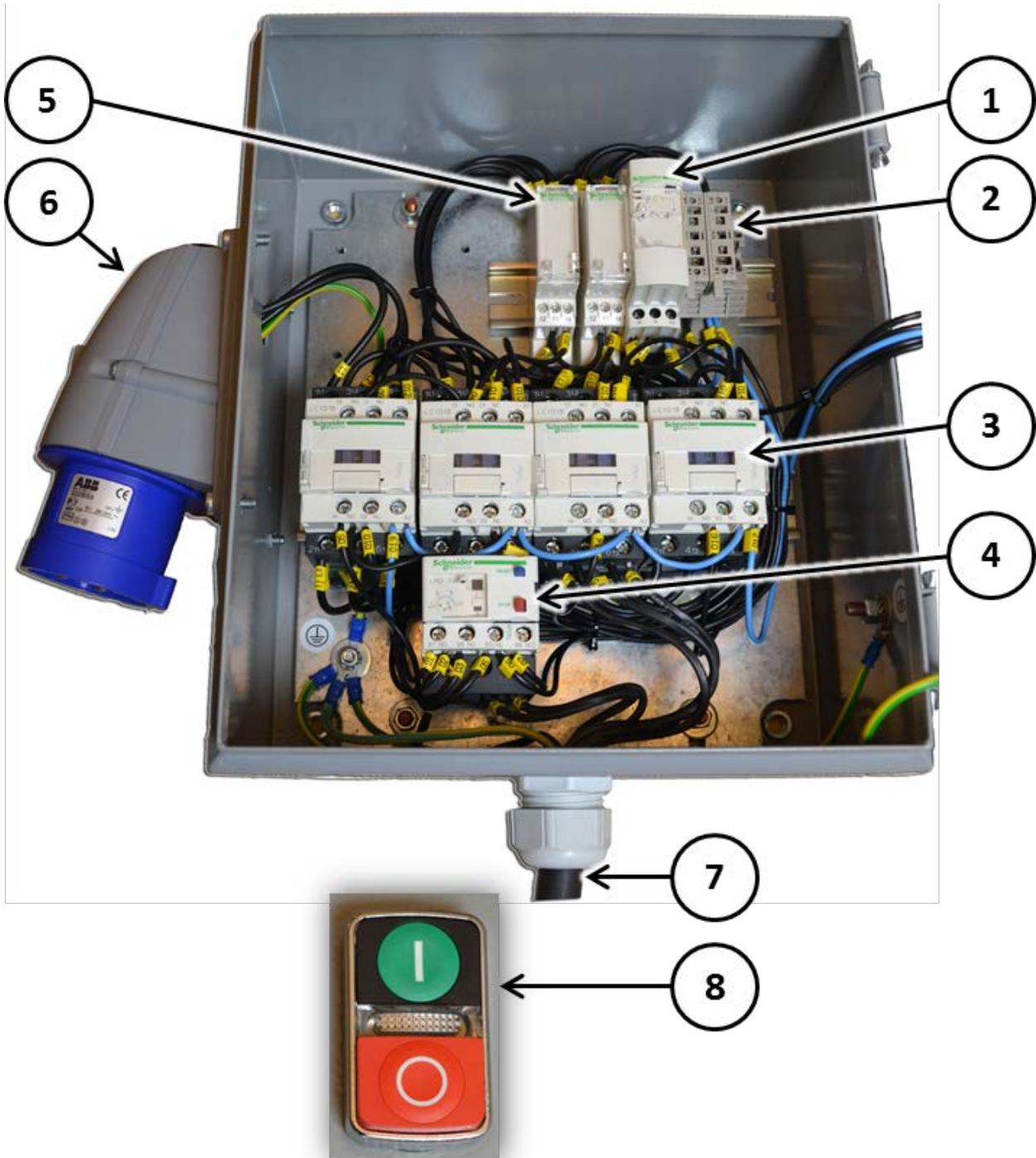
### Greyline 40D Filter Assembly



**Greyline 40D Filter Assembly**

<b>Item</b>	<b>Description</b>	<b>Part no</b>	<b>Qty</b>
1	COARSE FILTER 6 SOCKS CMPL	593518801	1
2	SOCK FILTER GL 40 D	595749201	6
3	FILTER HOLDER CMPL	595707601	1

### Greyline 40D Electrical – 3x230V

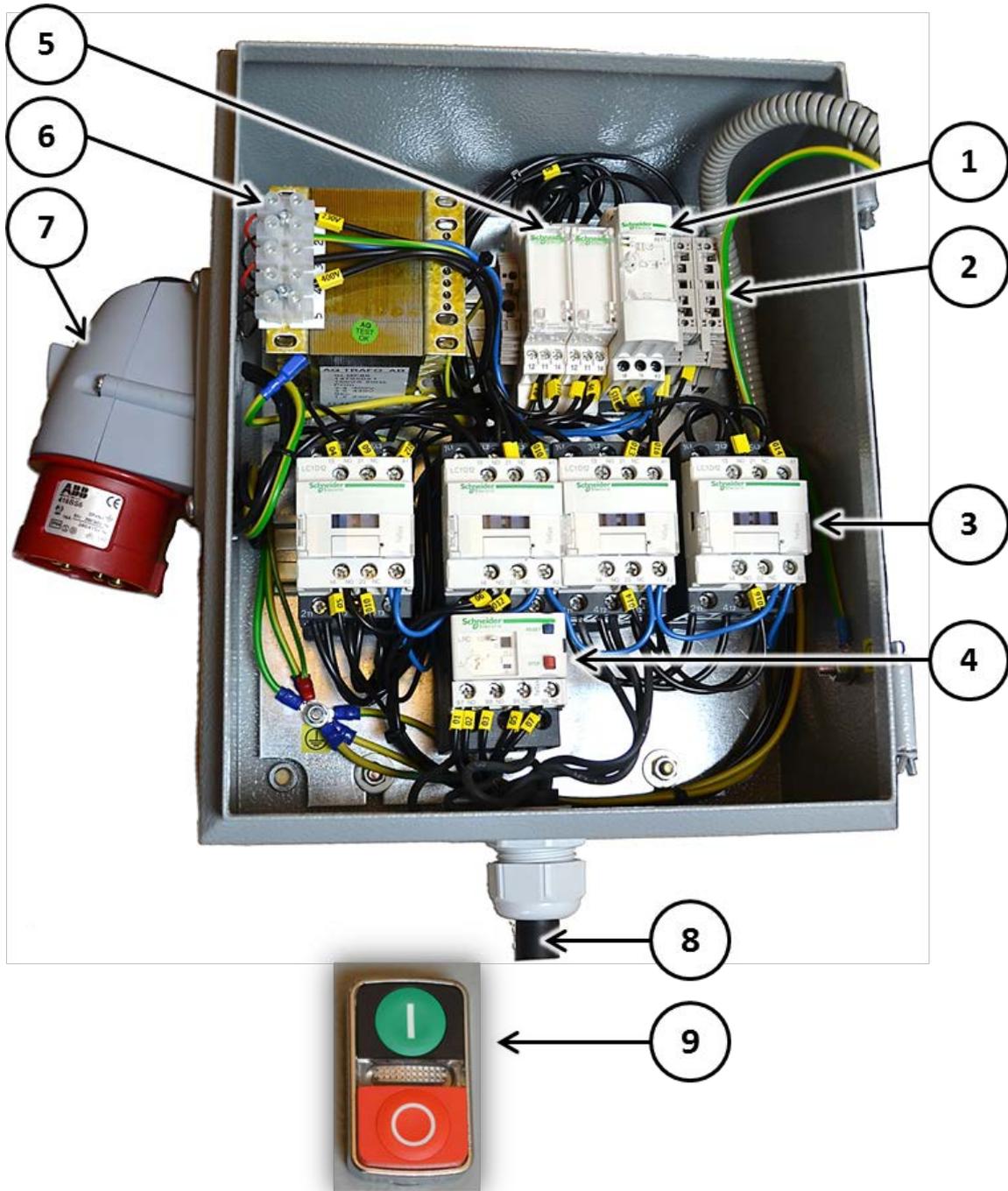


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**Greyline 40D Electrical – 3x230V**
**POWER UNIT HTC GL 40D 3x230 - 550116**

Item	Tag	Description	Part no	Qty
1	KT1	RELAY TIME CONTROL	593471101	1
2	F1-F2	FUSE TERMINAL 6X32	595083701	2
		FUSE GLASS TUBE 1A 6X32	593471301	2
3	K1-K4	CONTACTOR	595733301	4
4	Q1	RELAY OVERCURRENT 7A-10A	593471701	1
5	K01-K02	RELAY PHASE CONTROL	595642301	1
6	X1	POWER INLET, SURF32A 4P BLUE	593376301	1
7	W1	MOTOR CABLE GL 40D	595732801	1
8	SH1	PRESS BUTTON DB	593470801	1
		MOUNTING BASE	593614901	1
		LIGHT BLOCK LED RED	595733601	1
		CONTACT BLOCK NC	593399701	1
		CONTACT BLOCK NO	593399601	1

### Greyline 40D Electrical – 3x400V

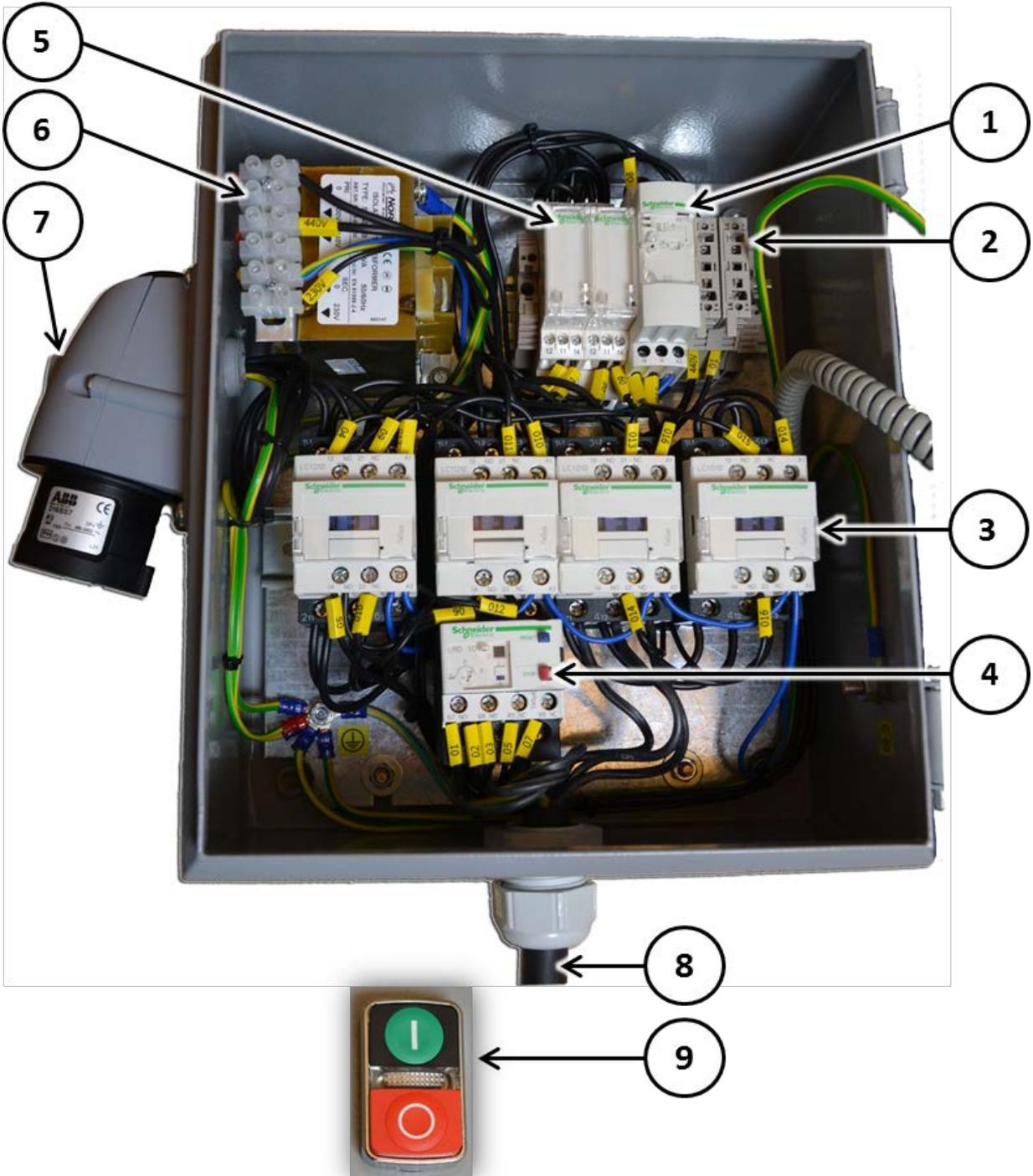


## Greyline 40D Electrical – 3x400V

### POWER UNIT HTC GL 40D 3x400v - 550114

Item	Tag	Description	Part no	Qty
1	KT1	RELAY TIME CONTROL	593471101	1
2	F1-F2	FUSE TERMINAL 6X32	595083701	2
		FUSE GLASS TUBE 0.63A 6X32	595736101	2
3	K1-K4	CONTACTOR	593434901	4
4	Q1	RELAY OVERCURRENT 4A-6A	593551601	1
5	K01-K02	RELAY PHASE CONTROL	593550801	1
6	T1	TRANSFORMER	595736201	1
7	X1	POWER INLET, SURF16A 5P RED	593395901	1
8	W1	MOTOR CABLE GL 40D	595732801	1
9	SH1	PRESS BUTTON DB	593470801	1
		MOUNTING BASE	593614901	1
		LIGHT BLOCK LED RED	595733601	1
		CONTACT BLOCK NC	593399701	1
		CONTACT BLOCK NO	593399601	1

### Greyline 40D Electrical – 3x460V



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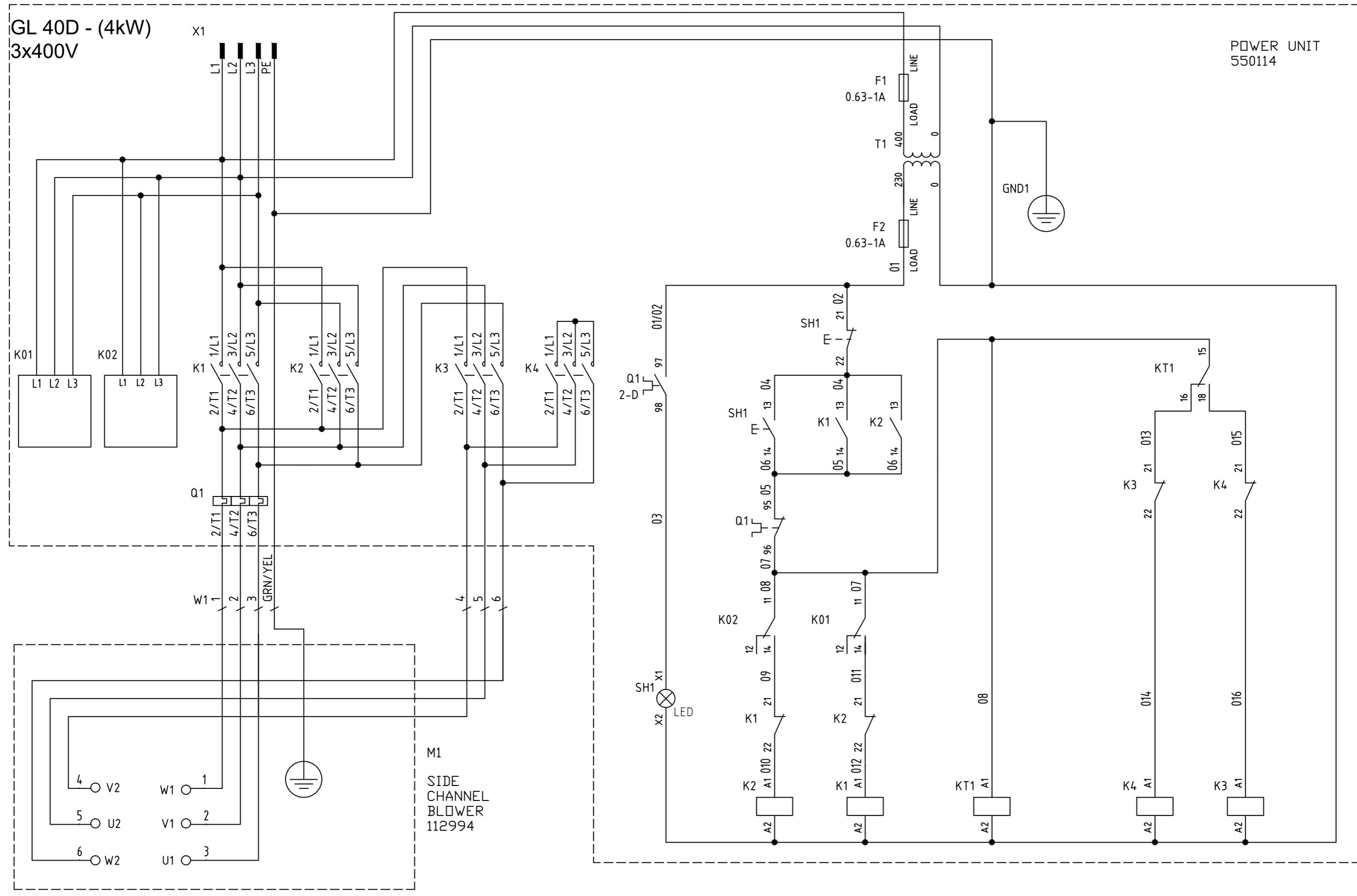
**Greyline 40D Electrical – 3x460V**
**POWER UNIT HTC GL 40D 3x460v - 550115**

Item	Tag	Description	Part no	Qty
1	KT1	RELAY TIME CONTROL	593471101	1
2	F1-F2	FUSE TERMINAL 6X32	595083701	2
		FUSE GLASS TUBE 1A 6X32	593471301	2
3	K1-K4	CONTACTOR	593434901	4
4	Q1	RELAY OVERCURRENT 4A-6A	593551601	1
5	K01-K02	RELAY PHASE CONTROL	593550801	2
6	T1	TRANSFORMER	595736201	1
7	X1	POWER INLET, SURF16A 4P BLACK	593449301	1
8	W1	MOTOR CABLE GL 40D	595732801	1
9	SH1	PRESS BUTTON DB	593470801	1
		MOUNTING BASE	593614901	1
		LIGHT BLOCK LED RED	595733601	1
		CONTACT BLOCK NC	593399701	1
		CONTACT BLOCK NO	593399601	1



GL 40D - (4kW)  
3x400V

POWER UNIT  
550114



GL 40D - (4kW)  
3x460V (60Hz)

POWER UNIT  
550115

