



SPARE PARTS

HTC 80 iDH

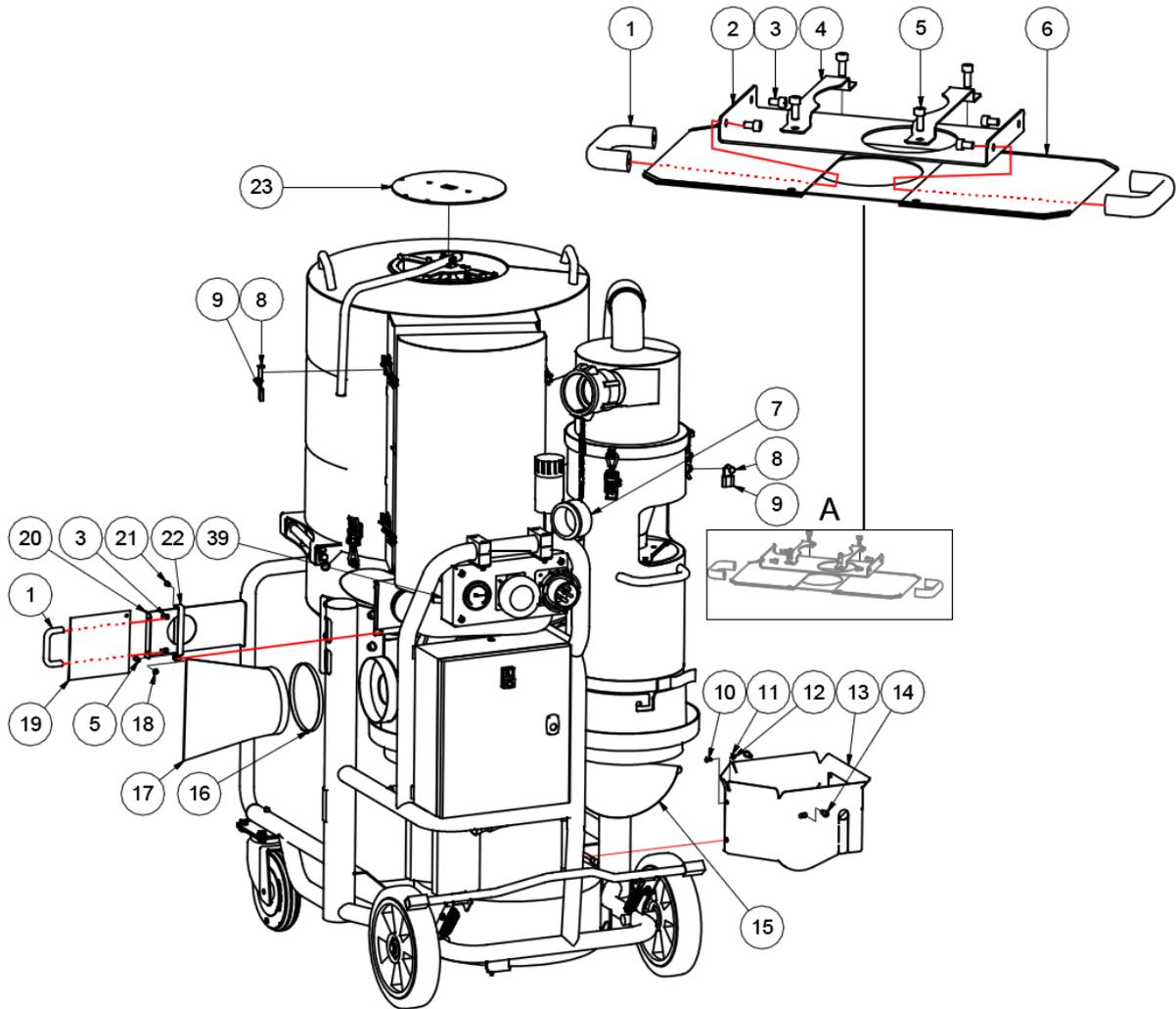
Translation of manual in original language



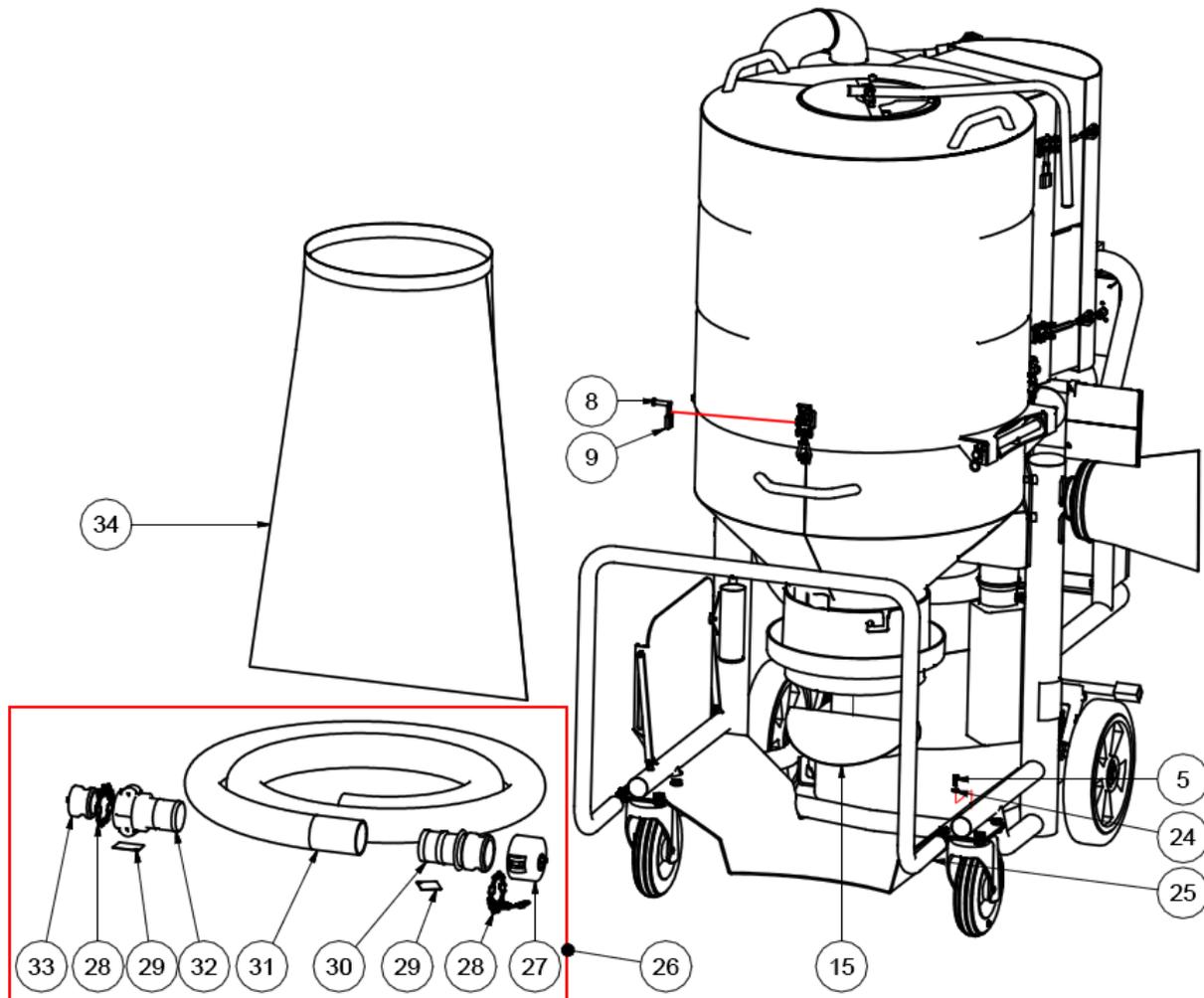
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HTC 80iDH – Spare parts



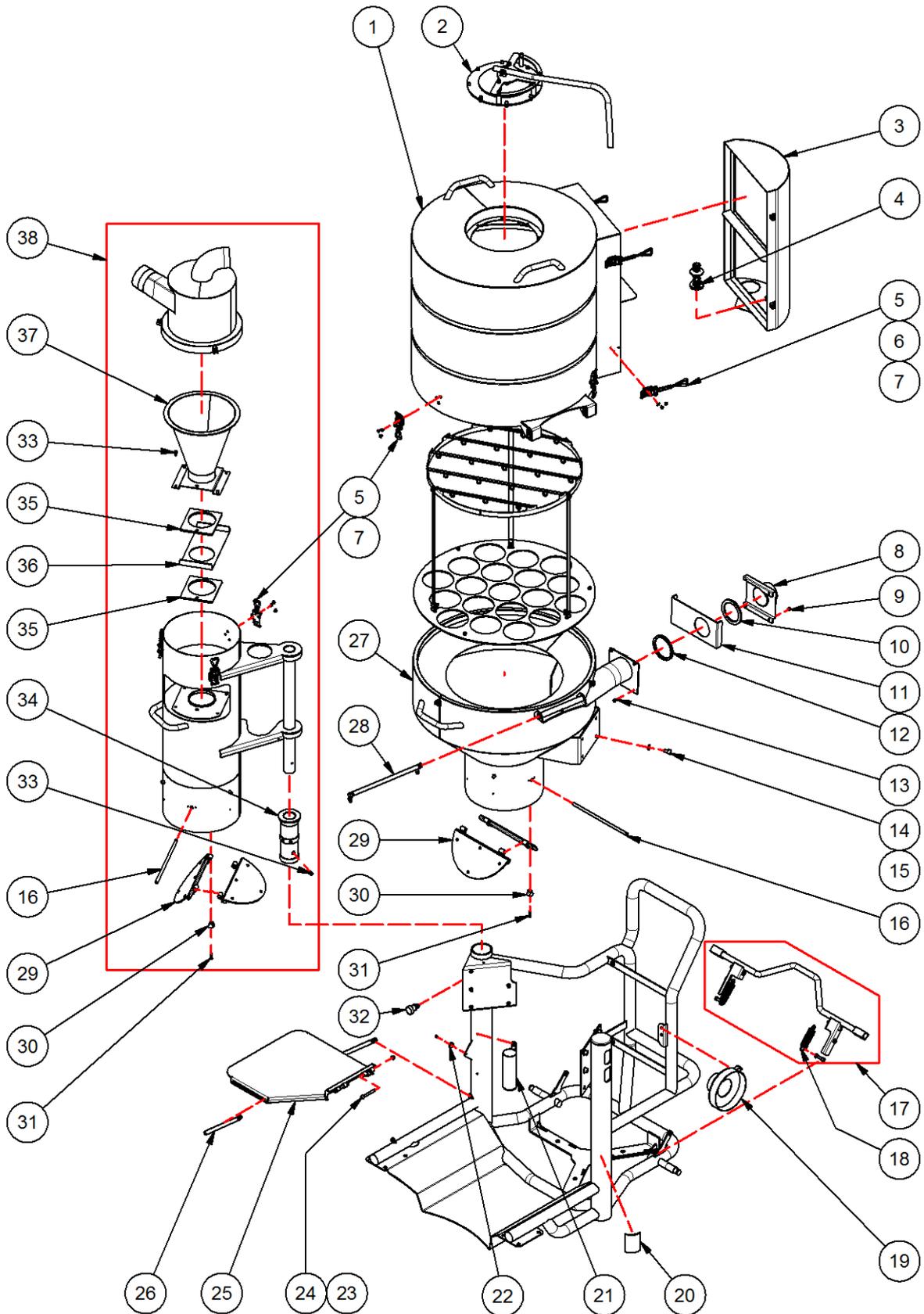
Item	Description	Part no	Qty
1	HANDLE BLACK PLASTIC	595644901	3
2	MOVABLE PLATE	593531801	1
3	SCREW M6X10	593495401	6
4	CLIP SINGLE	595703301	2
5	SCREW M6X16	593500701	6
6	VALVE SEAL PRESEPARATOR	595703501	1
7	CAMLOCK PLUG 3" MALE WITH CHAIN	113668-1	1
8	PIN HOLD 8X35	593509801	2
9	CABLE SEAL	593475801	2
10	SCREW M5X12	593509101	2
11	WASHER M5	593504301	2
12	LOCK NUT M5	593506501	2
13	SPOILER	593532001	1
14	SCREW M8X16	593500601	2
15	RUBBER PROTECTION SHEET	593532801	1
16	HOSE CLAMP 150-180MM	593476101	1
17	DIFFUSER FABRIC	502436-1	1
18	LOCK NUT M6	593500001	2
19	VALVE SEAL CYCLONE	595703601	2
20	MOVABLE PLATE	593531901	1
21	SCREW M6X10	595673001	2
22	CLIP DOUBLE	595703201	2
23	TOP COVER	595703401	1
39	POWER UNIT 2	593548201	1



Item	Description	Part no	Qty
5	SCREW M6X16	593500701	2
8	PIN HOLD 8x35	593509801	1
9	CABLE SEAL	593475801	1
15	RUBBER PROTECTION SHEET	593532801	1
24	WASHER M6	593496001	2
25	FRONT GUARD	593531701	1
26	HOSE KIT 2.5" 10M HAZARD	595645401	1
27	CAMLOCK DUST CAP 2.5" FEMALE INCL. CHAIN	593476001	1
28	CHAIN	595647901	2
29	WARNING SIGN HAZARD	593476501	2
30	CAMLOCK 2.5" MALE AND HOSE NIPPLE	593466801	1
31	HOSE 2.5"	593479101	1
32	CAMLOCK 2" FEMALE 2.5" HOSE NIPPLE	593527701	1
33	CAMLOCK DUST CAP 2.5" MALE INCL. CHAIN		1
34	PROTECTION SACK	593532301	2

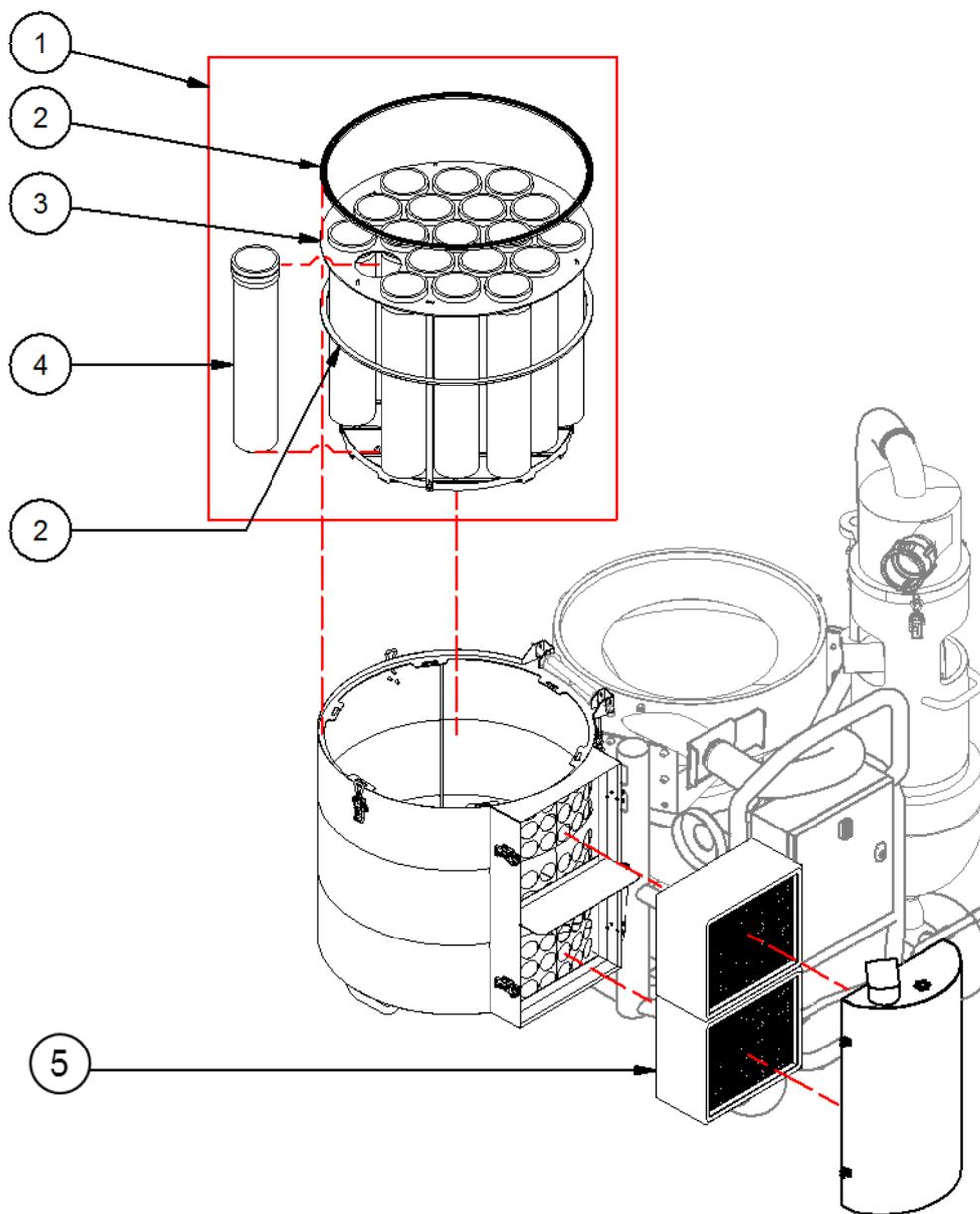
Item	Description	Part no	Qty
1	CHASSIS SUB.ASSY HTC 80 iD		
2	RUBBER LIST 9x3 MM	593444101	0,90M
3	PRESEPARATOR LID INCL LINATEX	593530701	1
4	LINATEX PRESEPARATOR	593617801	1
5	CAMLOCK FEMALE INSIDE 3"	593457701	1
6	WEATHER STRIP 15x8 MM	593444201	0,80M
7	SCREW M10X20	593508801	8
8	WASHER M10	593499101	8
9	STRAP BAND	593440801	2
10	LONGOPAC HOLDER	593524001	2
11	LONGOPAC	593446401	2
12	LOCKNUT M10	593495801	8
13	WHEEL SHACKLE SWIVEL SEALED	593467601	2
14	WHEEL INCL. FASTENERS	593450201	2
15	WHEEL	593468801	2
16	CIRCLIP SGA 20	593496301	2
17	BRAIDED EARTH CABLE 300 MM	595634801	1
18	WASHER SERRATED M6	593511001	2
19	WASHER M6	593496001	2
20	SCREW M6X12	593497301	2
21a	POWER UNIT 80 iD 7,5KW 3X400V	593546601	1
21b	POWER UNIT 80 iD 8,6KW 3X460V	595724701	1
22	SCREW M8X16	593500601	4
23	WASHER SERRATED M8	593511101	4
24	SIDE CHANNEL BLOWER 7.5kW 230/400V	595743301	1
	SIDE CHANNEL BLOWER 7.5kW 400/690V	593461601	1
25	HOSE 3" HIGH TEMP BLACK	593474201	0,35M
26	HOSE CLAMP 3"	593445001	6
27	HOSE 3" ANTISTATIC BLACK	593478701	0,50M
28	HOSE 3" ANTISTATIC BLACK	593478701	2,00M

HTC 80iDH – Chassis



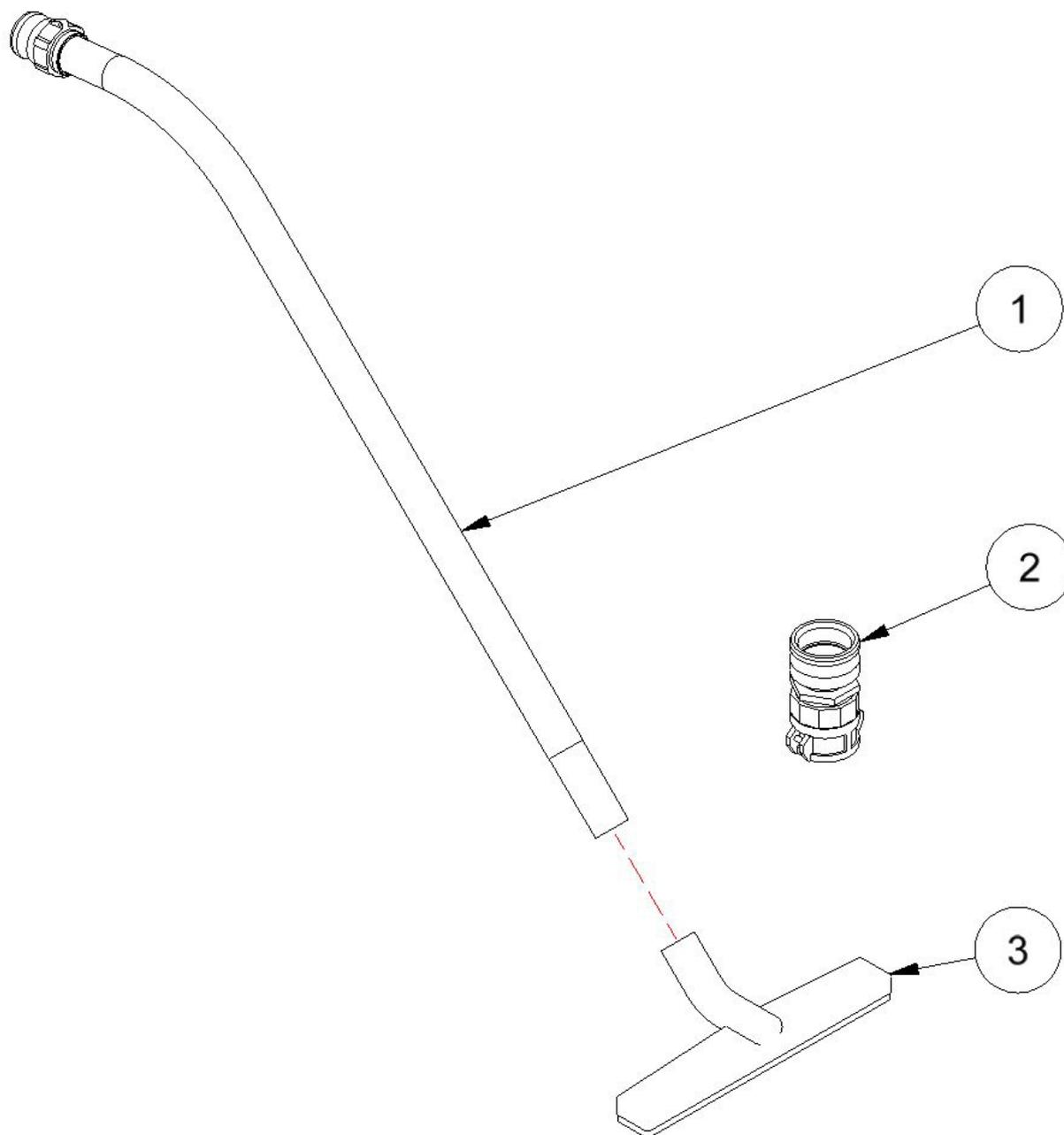
Item	Description	Part no	Qty
1	VAC FILTER UNIT	593526501	1
2	CLEANER VALVE COMPLETE	593531201	1
3	FILTER HOLDER	593631401	1
4	RELIEF VALVE	Not included in HTC 80iDH.	
5	LATCH	593443901	10
6	SPACER SCREW M6x70	593512501	4
7	SCREW M5x8	593497201	30
8	VALVE PLATE	593526601	1
9	LOCKNUT M6	593500001	2
10	OUTER SEAL 6 x 76,5 x 98	593527901	1
11	MOVABLE PLATE	See chapter 8.	
12	INNER SEAL 6 x 84 x 98	593452301	1
13	SCREW M6x10	595673001	4
14	SCREW M10X16	593508701	7
15	WASHER M10	593499101	10
16	AXLE FOR DUST HATCHET	593518701	2
17	BRAKE FASTENERS	593529001	1
18	TENSION SPRING	593527001	2
19	EXHAUST W. FASTENERS	595700101	1
20	PROTECTION	595700801	1
21	ZIP TIES HOLDER COMPLETE	595701301	1
22	MAGNET W. FASTENER	595700301	1
23	LOCKNUT M8	593499801	2
24	SCREW M8X60	593500301	2
25	DUST BAG SHELF	595698601	1
26	DUST SHELF BRACKET W. FASTENERS	595700201	2
27	VAC LOWER SECTION ASSY	594953201	1
28	HINGE AXEL	593529101	1
29	MOUNTED DUST SHEET	593526901	4
30	WEDGE	593528201	2
31	SCREW M5X20	593503801	2
32	LEVER INDEXING PLUNGER	593456801	1
33	SCREW M6X10	593495401	5
34	PLASTIC BUSHING	593526401	1
35	PLASTIC SEALING	593523901	2
36	MOVABLE PLATE	See chapter 8.	
37	PRESEPARATOR CONE	593526801	1
38	PRESEPARATOR COMPLETE	593617901	1

HTC 80iDH – Filters



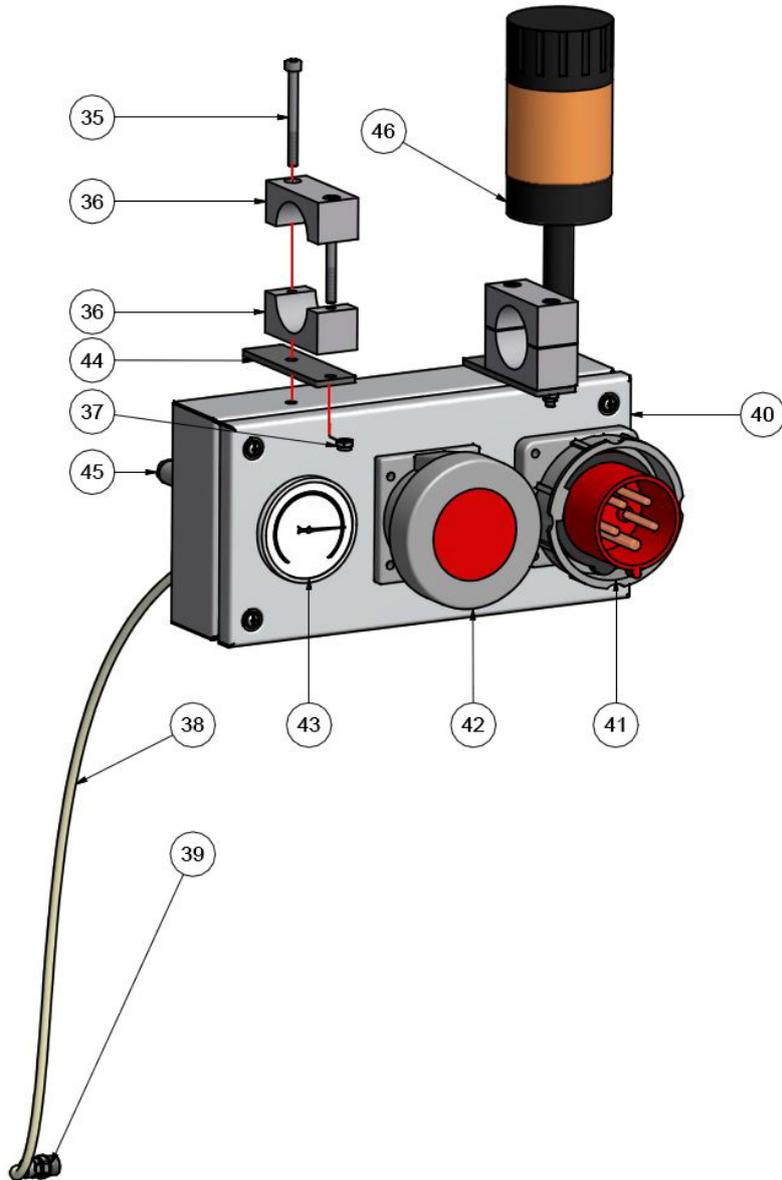
Item	Description	Part no	Qty
1	FILTER PACK COMPL.	593530601	1
2	RUBBER SEAL 15x8 MM	593444201	2,1M
3	ASSEMBLED FILTER HOLDER	593523701	1
4	FILTER TUBE	595754701	19
5	ABSOLUTE FILTER HEPA 14	593535301	2

HTC 80iDH – Cleaning pipe

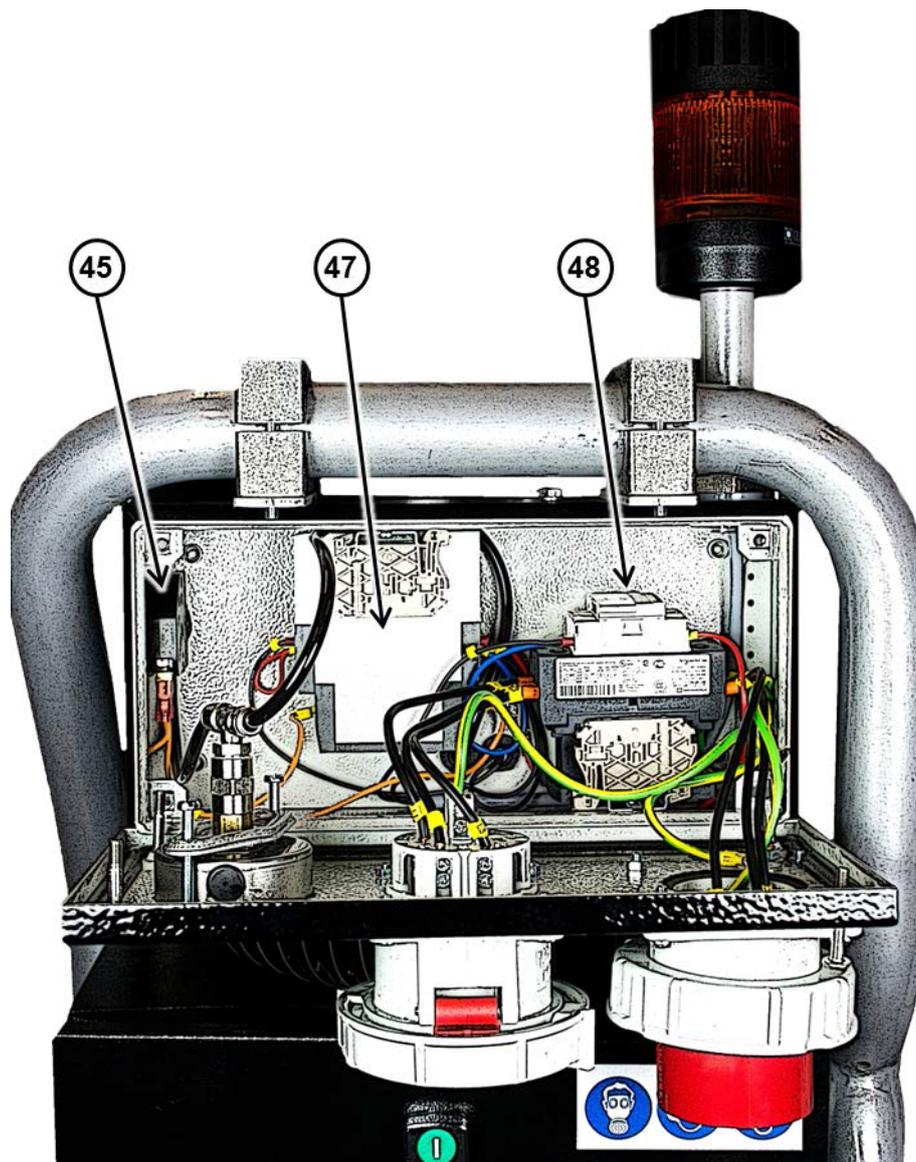


Item	Description	Part no	Qty
1	CLEANING PIPE CAMLOCK COMPLETE	593461101	1
2	CAMLOCK REDU 3" MAL- 2,5" FEM	593469601	1
3	FLOOR NOZZLE	593467401	1

HTC 80iDH – Electrical PU2

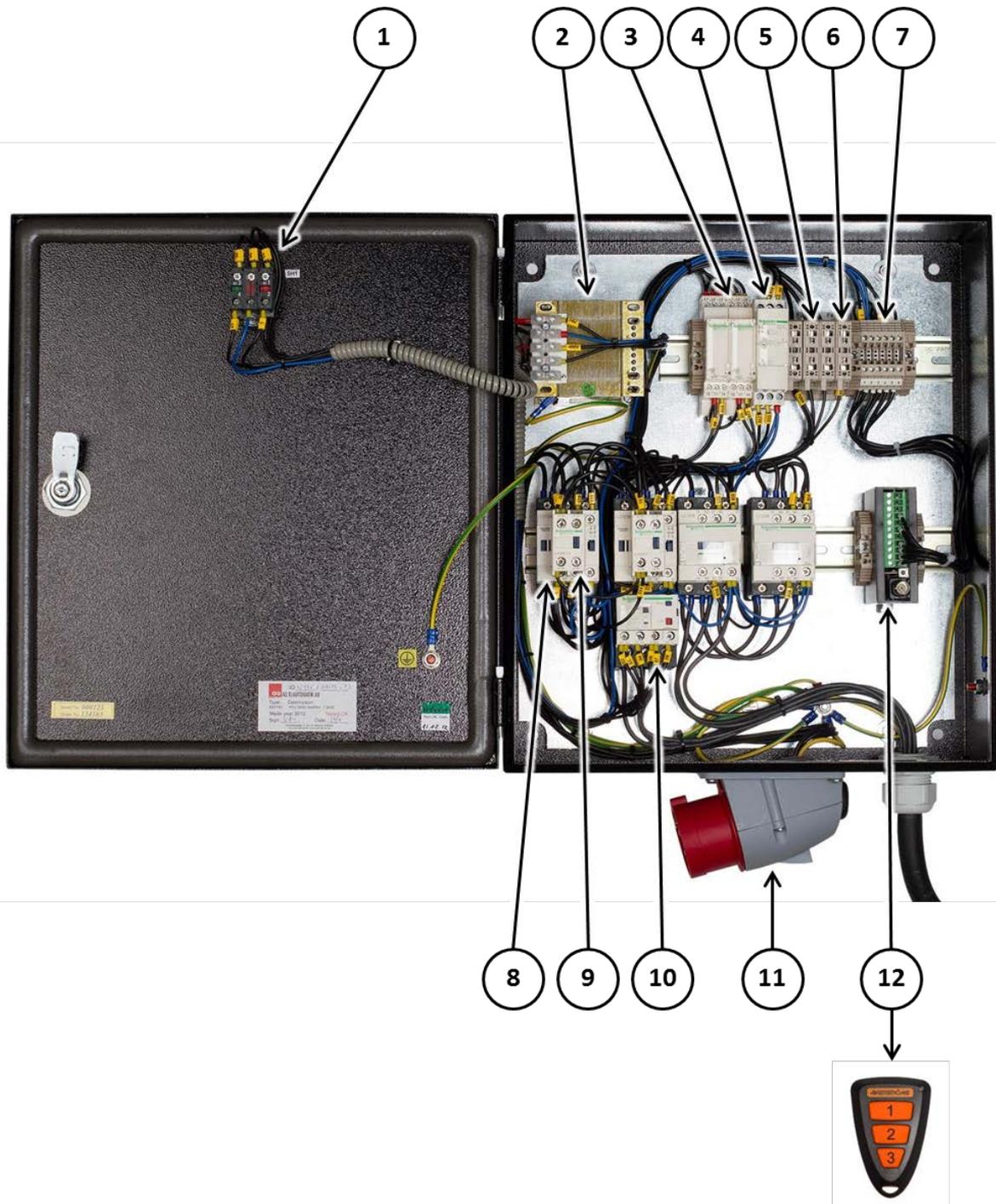


Item	Description	Part no	Qty
35	SCREW M6X65	595675901	4
36	PIPE CLAMP	595645101	4
37	LOCK NUT M6	593500001	4
38	HOSE 6/4 MM	593433801	1
39	HOSE CONNECTOR 6/4-1/4	593426801	1
40	POWER UNIT 2	593548201	1
41	INLET 32A RED	593555101	1
42	OUTLET 32A RED	593555201	1
43	GAUGE	595737801	1
44	BRACKET PU2	595703801	2
45	VACUUM SWITCH	593555001	1
46	SIGNAL BEACON BUZZER (80IDH)	594995301	1

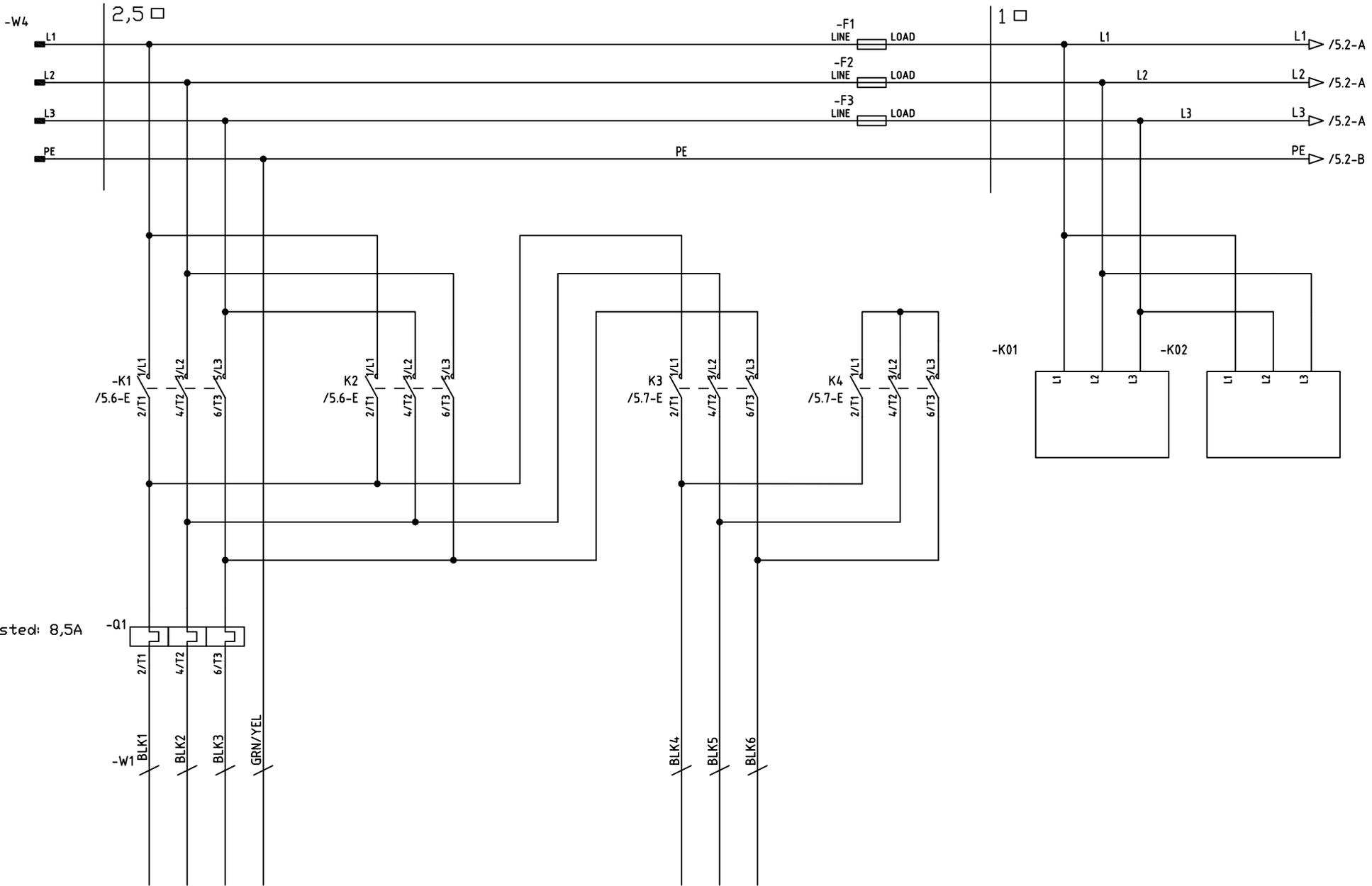


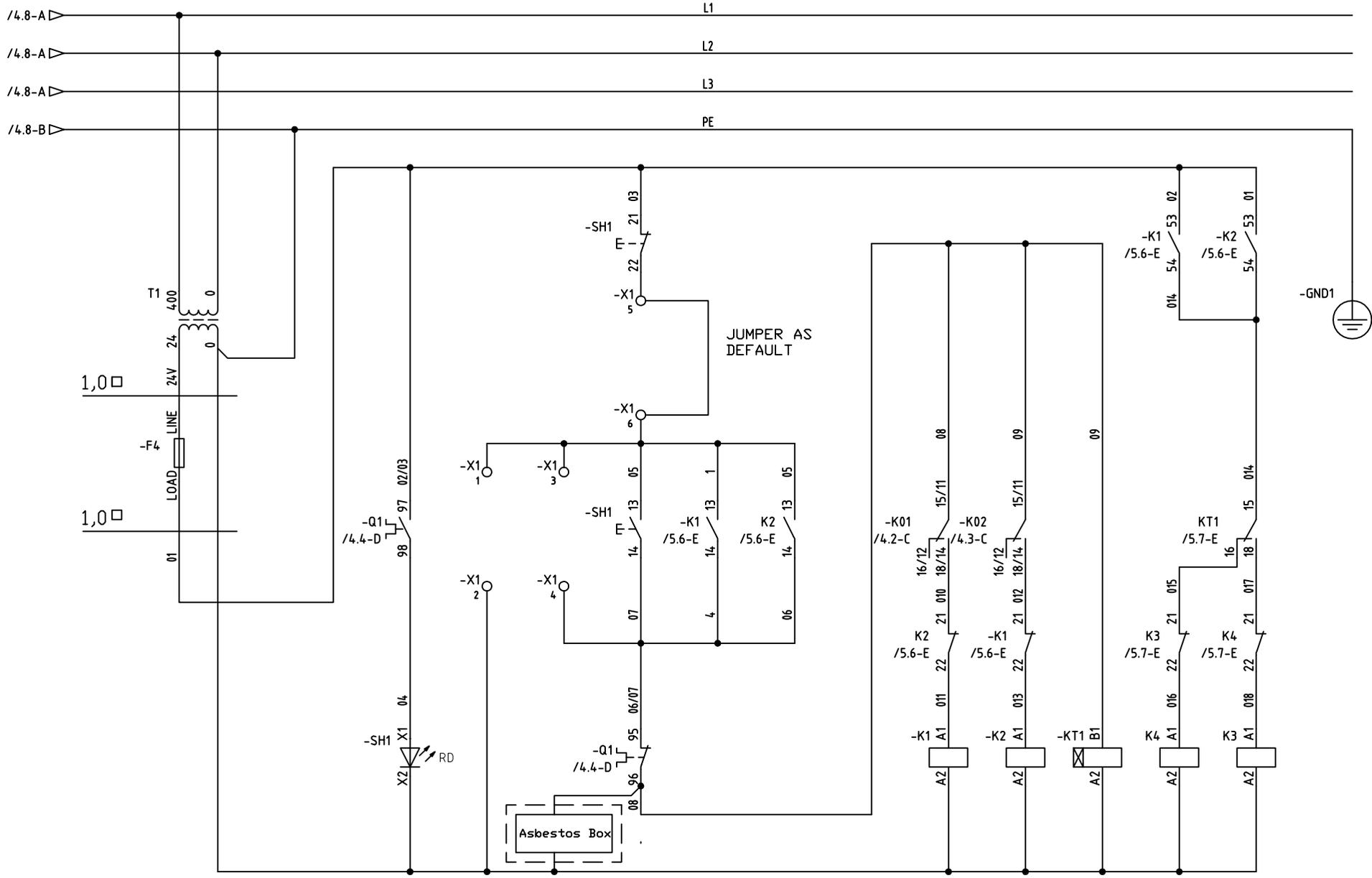
Pos	Tag	Beskrivning	Art. NR	Antal
44	S1	VACUUM SWITCH	593555001	1
46	TR1	TIME RELAY	595737401	1
47	K1	CONTACTOR	595737501	1

HTC 80iDH – Electrical PU1 3x400v – 550143 / 3x460v – 550144



Item	Tag	Description	Part no	Qty
1	SH1	PRESS BUTTON DOUBLE	593470801	1
		MOUNTING BASE, METAL	593614901	1
		BULB RED	593470901	1
		CONTACT BLOCK RED (NC)	593399701	1
		CONTACT BLOCK GREEN (NO)	593399601	1
2	T1	TRANSFORMER	593471001	1
3	K01-02	RELAY PHASE CONTROL	593550801	2
4	KT1	RELAY TIME CONTROL	593471101	1
5	F1-3	FUSE GLASS TUBE 2A	596871001	3
		FUSE TERMINAL	595083701	3
6	F4	FUSE GLASS TUBE 5A	593471401	1
		FUSE TERMINAL	595083701	1
7	X1	TERMINAL BLOCK	593448501	6
8	K3-4	CONTACTOR	593471501	4
9		CONTACT BLOCK	593471601	2
10	Q1	RELAY OVERCURRENT	593471701	1
11		POWER INLET 5P RED	593395901	1
		POWER INLET 4P BLACK	593449301	1
12		REMOTE START KIT EU	593546701	1
		REMOTE START KIT US	593547901	1
		TRANSMITTER EU	593466601	1
		TRANSMITTER US	595642701	1

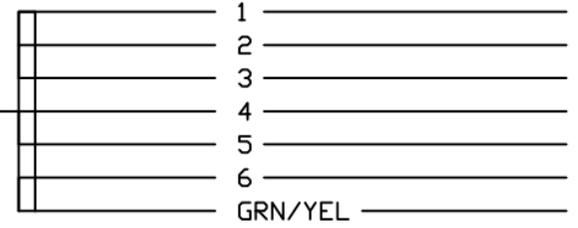






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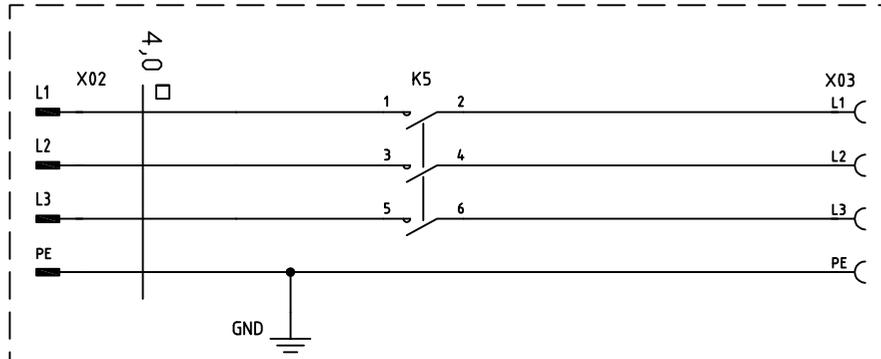
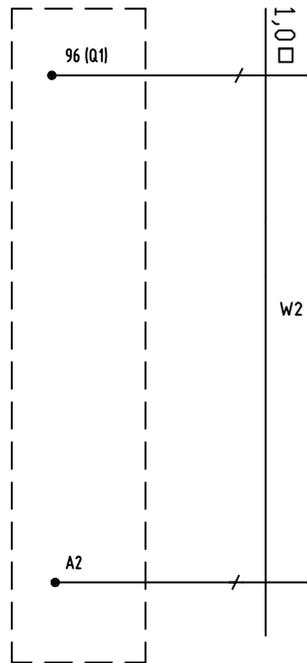
DRAKAFLEX 7G2,5
900MM TOTAL
400MM GLAND TO GLAND



7x RING TERMINALS M5

150 MM STRIPPED CABLE

EN1 - 80ID CABINET - 550143



EN2 - Asbestos - 560236

